

Superseded

NOTES:

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) LAYUP USING DT8599 MOLD. WET LAYUP NO BAG/VACUUM.
- 3) TRIM & DRILL PER DT8600. OPEN HOLES TO Ø0.172 (7 PL) AND Ø0.203 (3 PL) AS INDICATED.
- 4) MATERIALS:  
RESIN: DERAKANE 470-36/411/510A40  
FIBRE: 9 oz = 9.7 oz 7781 WEAVE "S" GLASS  
18 oz = 18.0 oz ROVING "E" GLASS.
- 5) CONSTRUCTION:  
101-WHITE GLOSS GELCOAT #GEL 944W005.  
102-9 oz ALL OVER.  
103-18 oz ALL OVER.  
104-18 oz RE-INFORCE FRONT FLANGE EXTENDING 2" ON SIDES.  
105-9 oz ALL OVER.  
106-PEEL PLY.
- 6) MATTE TO HOLD DOWN CORNERS AS REQUIRED.
- 7) FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 7704S.
- 8) ALL DIMENSIONS ARE IN INCHES.

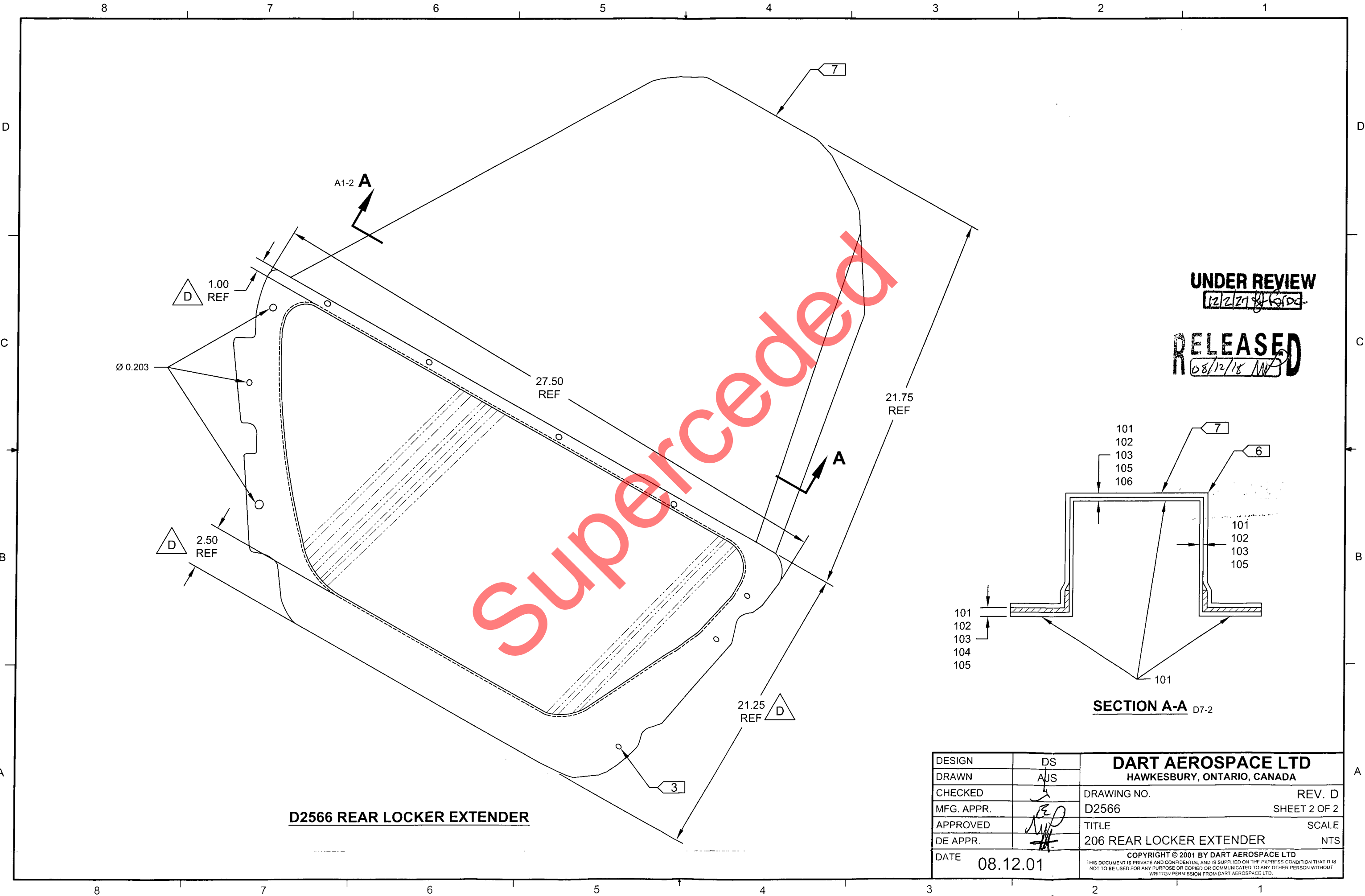


UNDER REVIEW

12/2/27

RELEASED

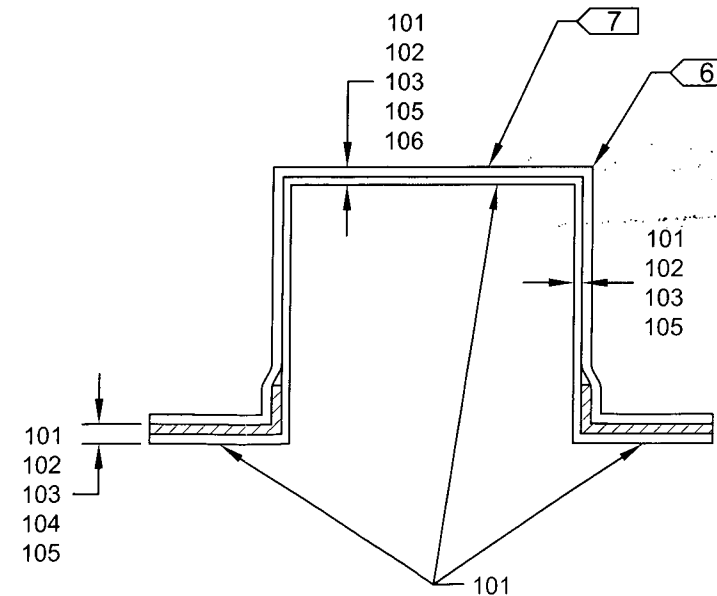
D	DRAWING TRANSFERED TO "B" SIZE FORMAT & UPDATED TO CURRENT STANDARDS. ZONE A4-2 DIM 21.25 WAS 20.75. REASON: SEE PAR 08-038. SHT 1 NOTES 7704S WAS 1144-S. REASON: SUPPLIER ADVISED 1144-S DISCONTINUED	AJS	08.12.01
C	REMOVE EPOCAST AND SURFACE FINISH	CP	02.04.04
B	CLARIFY MATERIAL, LAYUP AMD TOOLING.	RF	02.02.01
A	NEW ISSUE	DS	01.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D2566	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		206 REAR LOCKER EXTENDER	NTS
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**D2566 REAR LOCKER EXTENDER**

**UNDER REVIEW**  
12/27/18 GDC

**RELEASED**  
08/12/18 WJ



**SECTION A-A D7-2**

DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D2566	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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